## Type coding X－type switch

The type coding of the $X$－type switches is build up by the answers to the following questions in the same order．If the answer to a question is not applicable it is left out of the code．By using separators and alphabetic and numeric codes in turn the code stays clear．

The questions are：
1．What is the required nominal voltage for the DC poles？
2．What is the required nominal DC current？
3．What kind of mounting is preferred？
4．For panel mounting，what is the thickness of the panel？
5．According to which standard must the switch been certified？
6．How many DC poles are required？
7．Are the poles intended for single pole switching？（One pole in one circuit）
8．What auxiliary contact（s）is required？
9．What are the positions of the switch required？
So far the standard switches are defined．After a＂- ＂，the code of the accessories follows：
1．Which type of knob or drive is needed？
2．For bottom mounting switches，what length of shaft is required？
3．Which indicator plate is required？
So far the accessories are defined．After a＂－＂，the code for optional AC contacts follows：
1．What is the required nominal voltage for the optional AC poles？
2．What is the required nominal current of the $\mathbf{A C}$ poles？
3．How many AC poles are required？
After another＂－＂a sequential number may follow for all switches with more than 16 digits in the code．

As soon as the code contains more than 16 digits the type number becomes the type description and the Sequential number is the type code．Specific assemblies rise when customers need for instance more than one rating on the switch．

The type code is than built up as follows：

## Example 1,

(The most complicated combination): X100.25PLKS9CE-A35E-30.32.2-X0001

|  |  | description | Options |
| :---: | :---: | :---: | :---: |
| $\begin{aligned} & \stackrel{~}{N} \\ & \stackrel{y}{3} \\ & \vdots \\ & \stackrel{1}{亡} \end{aligned}$ | X | X-type | X |
|  | 100 | DC nominal Voltage divided by ten | 100, 85, 75, 60, 55 |
|  |  | Separator |  |
|  | 25 | Nominal Current | 16, 25, 32, 40, 50 |
|  | P | Mounting posibility, Panel mounting | B, D, P, R, DX, PX, RX |
|  | L | Long gland panel mounting, the thickness of the panel is between 3 and $6,5 \mathrm{~mm}$ | L, or nothing |
|  | K | cCSAus certified | K, or nothing |
|  | S | Poles meant for single pole switching | S, or nothing |
|  | 9 | DC poles | 0,1,2,3,4,5,6,7,8,9 |
|  | C | Auxiliary contact C-1 normally open | C, D, O, P, Q, R, S, W or nothing |
|  | E | Positions and blockings, 0 at $12 \mathrm{~h}, 1$ at 3h, | E, F, G, H, J, K, L, M, N, T, U, or nothing |
|  | - | Separator |  |
| $\begin{aligned} & \dot{\tilde{u}} \\ & \stackrel{\ddot{4}}{4} \end{aligned}$ | A | Knob type | A, B, C, D, O, P, Q, R, S. <br> For switches to be supplied without a knob it is needed to specify the shaft. This is done by mentioning the knob type between brackets, for instance (A) means: shaft suitable for knob type A. |
|  | 35 | Shaft length from top plate to top shaft in mm . The maximum shaft length is limited also by the number of contacts: 12 contacts -> 50 mm , 11 contacts -> $60 \mathrm{~mm}, 10$ contacts -> 70 mm , etc. up to max. 99 mm . | Any length in mm up to 99 mm . <br> The standard length is 19 mm , does not have to be mentioned. |
|  | E | Position indication plate | E,F,G,H,J,K,L,M,N,T,U,V,W, X, Y, Z, or nothing |
|  | - | Separator | - |
| $\begin{aligned} & \frac{n}{\pi} \\ & \frac{0}{0} \\ & \text { in } \end{aligned}$ | 30 | AC nominal voltage divided by ten | 25, 30, 40 , or nothing |
|  |  | Separator |  |
|  | 32 | AC nominal current | 32, 25 , or nothing |
|  | . | Separator |  |
|  | 2 | AC poles | 2,3,4, or nothing |
|  | - | Separator | - |
|  | X0001 | Sequential number for customer specific assemblies | X0001 to XZZZZ, or nothing <br> XS is reserved for Short switches with cut off terminals in the bottom level |

As soon as the code includes more than 16 digits, before the last hyphen, the type number becomes the type description and the Sequential number is the type code. In this case the type code for ordering the switch therefore will be:

X0001
And the description:
X100.25PLKS9CE-A35E-30.32.2-X0001
The marking on the switch will contain at least the digits up to the first hyphen:
X100.25PLKS9CE

## Mounting possibilities

There are seven different mounting possibilities:

| Code | Description | Bottom mounting and DIN rail mounting |
| :--- | :--- | :--- |
| B |  |  |
| D |  |  |


|  | mounting is turned 90 dgr |  |
| :--- | :--- | :--- |
| PX | Panel mounting but the gland for the panel mounting is turned 90 dgr |  |
| RX | Reverse panel mounting but the gland for the panel mounting is <br> turned 90 dgr. The screws in the terminals are accessible from the <br> bottom side. |  |

## Auxiliary contacts

There are 8 different auxiliary contacts possible:

| Code | Description with main contacts | Terminal marking |
| :--- | :--- | :--- |
| C | 1 normally open | $13-14$ |
| D | 2 normally open | $13-14,23-24$ |
| O | 1 normally closed | $11-12$ |
| P | 2 normally closed | $11-12,21-22$ |
| Q | 2 normally open and 2 normally closed | $13-14,23-24,11-12,21-22$ |
| R | Both normally open and closed in one chamber | $13-14,11-12$ |
| S | 1 normally closed and 1 normally open | $11-12,13-14$ |
| W | 2 normally open and 1 normally closed | $13-14,23-24,11-12$ |

## Switch positions and blockings

Standard ON-OFF

No code


Type G


Type L


Type U


Type H


Type M


Type E


Type J


Type N


Type F


Type K


Type T


## Knob types

A = standard black knob
B = pad lockable knob grey/grey
C = pad lockable knob black/grey
$\mathrm{D}=$ standard black, with thread through the shaft
$\mathrm{O}=$ pad lockable knob, for single hole mounting
$\mathrm{P}=$ motor driven switch without a knob
$\mathrm{Q}=$ motor driven switch with black knob
$R=$ new pad lockable knob in red
$S$ = special new lockable knob in black

## Shaft lengths available for the B mounting types

Length measured from the top plate
$19 \mathrm{~mm}, 35 \mathrm{~mm}, 56 \mathrm{~mm}, 67 \mathrm{~mm}$

## Position indication plates



Type V


## Marking on the switch

The label for a switch with the specifications is shown in the production order. For the Reversed switches the labels are a little different from the rest because of the space available. Two samples:


The terminal marking will be:

| DC contacts | +1 | $/$ | +1 |
| :--- | :--- | :--- | :--- |
|  | -1 | $/$ | -1 |
|  | +2 | $/$ | +2 |
|  | -2 | $/$ | -2 |
|  | +3 | $/$ | +3 |
|  | -3 | $/$ | -3 |
|  | +4 | $/$ | +4 |
|  | -4 | $/$ | -4 |
| Single pole DC | 1 | $/$ | 1 |
|  | 2 | $/$ | 2 |
| AC contacts | etcetera |  |  |
| Auxiliary contacts normally closed | A | $/$ | B |
|  | etcetera | D |  |
| Auxiliary contacts normally open | 11 | $/$ | 12 |

The terminals for each string the plus and the minus are numeric character indicated, AC contacts are indicated with alphabetic character indicated, Auxiliary contacts Normally Closed are numeric character indicated, starting with 11-12, 21-22 .... Auxiliary contacts Normally Open are numeric character indicated, starting with 13-14, 23-24 ....

## Delivery of the switch

- The switch is always delivered in the off position
- The terminals are always in the open position, the screws are wind back, except for the ones with a interconnection
- All switches are delivered with a manual.
- Switches for USA are being delivered with a Warning sheet
- The switches are normally packed in boxes containing 20 pieces
- When knobs are ordered they are included the box


## Example 2: X100.16BK2CE-A50-60.25.2-X0002

| X | - X-type |
| :--- | :--- |
| 100 | - Voltage divided by ten |
| - | - Separator |
| 16 | - Current |
| B | - Mounting type B = Bottom and DIN rail mounting |
| K | - cCSAus certified (this digit is left out in the standard IEC version) |
| 2 | - two DC poles |
| C | - Auxiliary contact - 1 normally open |
| E | - Position blocking, O on 12 hr, 1 on 3 hr |
| - | - Separator |
| A | - Standard black knob |
| 50 | - Special shaft, shaft length from flat part top plate to top shaft |
| - | - Separator |
| 60 | - Voltage divided by ten |
| - | - Separator |
| 25 | - Current |
| . | - Separator |
| 2 | - 2 AC poles |
| - | - Separator |
| X0002 | - Sequential number for customer specific assemblies such as special engraving |

## Example 3: X85.16B6

| X | - X-type |
| :--- | :--- |
| 85 | - Voltage divided by ten |
| - | - Separator |
| 16 | - Current |
| B | - Mounting type B = Bottom and DIN rail mounting |
| 6 | - Six poles |

No auxiliary contacts, no blocking, no knob, standard shaft length 19 mm , no indicator plate etc.

